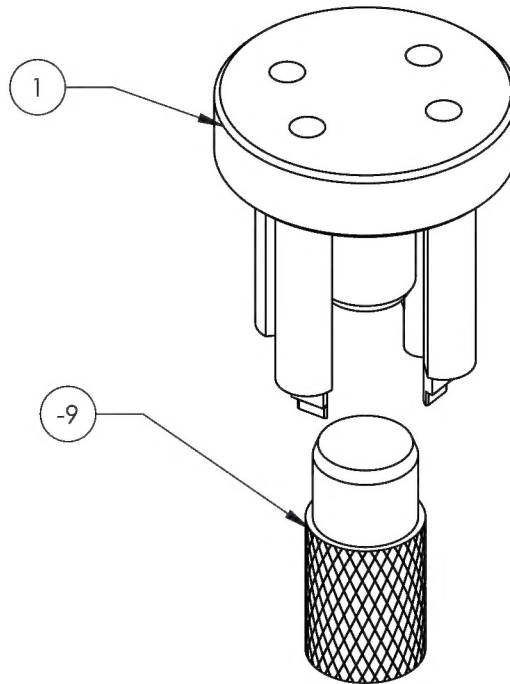


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED RBW109-3130-55-125 (-9) TO RBW109-3130-55-117 PER R.W.	4/9/2012	RJC	RW
1A	BROKE OUT INTO INDIVIDUAL TOOLS RBW109-3130-119 AND RBW109-3130-125 AND MADE THIS THE KIT ONLY. DELETED NOTE.	6/12/2013	BIM	DW



ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT ASSEMBLY		RBW109-3130-55-119	
			-9	1	PUNCH		RBW109-3130-55-125	

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> TOOL ASSY, T/R PITCH CHANGE SLIDER REMOVAL	
<b>DWG NO.</b> RBW109-3130-55-117	<b>REV</b> 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES <b>TOLERANCES ON:</b> DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:3 <b>DATE</b> 4/1/2011 <b>SHEET</b> 1 OF 1	
<b>DRAWN BY:</b> GILBERT <b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> <b>FINISH</b> <b>SPEC</b> <b>USED ON MODEL</b> AW109	